



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4777-1

Job Sheet 182436



Part No: D4777-1

Job Qty: 20 ea

Part Name: Rod End Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		9/7/18	0.00	0.00	Purchasing		SEP 04 2018
110	Packaging	20 pcs		9/7/18	0.00	0.00	Packaging2		SEP 04 2018
120	QC	20 pcs		9/7/18	0.00	0.00	QC6		38
130	Packaging	20 pcs		9/7/18	0.00	0.00	Packaging3-2	ST115 88	SEP 06 2018
140	QC21-SA	20 Ea		9/7/18	0.00	0.00	QC21		18.09.07

Part Op 100 - Issue P/O: 40848 Purchase Part Number: 59915K274 or CTG
Descriptions: 110 - Ensure certificate of conformity is attached

AUG 27 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	20 pcs (1 ea)	100-Purchasing	S107631

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	20	0	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 9:37 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S107634



Part: D4777-1

Job No: 182436

Serial No/Batch: S107634

Revision:

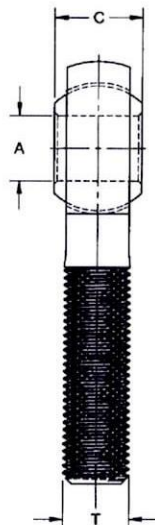
Inspector:

Exp Date:

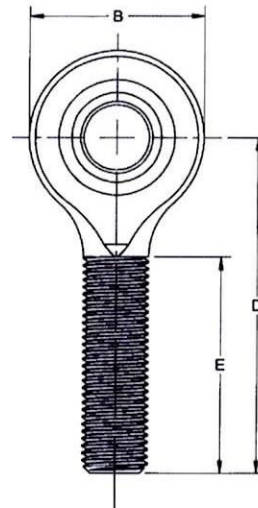
Instructions: Various STC's

Date: 09/04/18

SPECIFICATION CONTROL DRAWING



ROD END BEARING



SHOWN COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 182436 mcs
1808-24

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14
nd

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.08.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4777
REV. A
SHEET 1 OF 1
TITLE
ROD END BEARING
SCALE
NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040848**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040848

PO Date: 8/27/18

Due Date: 8/29/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	182436	59915K274		Rod End Bearing D4777-1	Firmed	-	8/29/18	20 pcs	0 pcs	20 pcs	\$17.14/pcs	\$342.80
2		6546K56	3 ft long	Rectangular Tube, 1/8" wall, 1-1/4" High x 1-1/4" wide	Firmed	-	8/29/18	20 Ea	0 Ea	20 Ea	\$26.16/Ea	\$523.20
Line Item Note to use on part RBE350A93-3302-02-5												
3	182496	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	-	8/29/18	10 pcs	0 pcs	10 pcs	\$5.64/pcs	\$56.40
4		93635A446	5/pk	Hex Head Cap Screw receive ea	Firmed	-	8/29/18	10 Ea	0 Ea	10 Ea	\$1.682/Ea	\$16.82
5	182497	D2484P	91343A100 10/pk	Lock Nut : Various STC's	Firmed	-	8/29/18	40 pcs	0 pcs	40 pcs	\$0.363/pcs	\$14.52
6		M6061T6TR1.5X1.0W125	6546K999	6061-T6 Rect Tube 1.5 X 1.0 X .125W : MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 RECTANGULAR TUBING PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160 receive ft	Firmed	-	8/29/18	24 ft	0 ft	24 ft	\$5.8333/ft	\$140.00
7	182522	63215K34		Bearing	Firmed	-	8/29/18	50 Ea	0 Ea	50 Ea	\$17.24/Ea	\$862.00
Grand Total:											\$1,955.74	

Order Notes

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/27/18 1:40 PM dart.lavoie.chantal

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Aurora OH 44202-8087
330-995-5500
le.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO040848
Order Placed By
Chantal Lavoie

Page 1 of 1
08/27/2018

McMaster-Carr Number
8296121-02

Line	Product	Ordered	Shipped	
1	59915K2741 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20 ✓	DAS 38 9-89
3	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10	
4	93635A446 316 Stainless Steel Hex Head Screw, Super-Corrosion-Resistant, M10 x 1.5 mm Thread, 50 mm Long, Packs of 5	2 Packs	2	
5	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	4 Packs	4	
7	63215K34 ✓ Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	50 Each	50 ✓	

Shipped separately from our Chicago warehouse on 08/27

2	6546K56 6061 Aluminum Rectangular Tube, 1/8" Wall Thickness, 1-1/4" High x 1-1/4" Wide, 3 Feet Long	20 Each	2	
Expected to ship				
6	6546K999 Extruded 6061-T6 Aluminum Rectangle Tubing, , 1" X 1.5" X .125" Wall, 6' Length with Mtr, ** AMS-Qq-A-225/8 or AMS 4117/4128/4115/4116 **, ** or Per AMS-Qq-A200/8 or AMS 4160 **	24 Feet	24	Sep 4-10